

# Work Order ID 53220

October 27, 2009 9:58:38 AM



Page 1

Item ID: D3832-5

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Lid)

Start Date: 27/10/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 3.00



Customer:

Reference:

Approvals:

Process Plan: B/T

Date: 09-10-27

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

SAN

Shear

1- mesh to size as per dwg D3832

09-12-30

3

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

6 10/01/09

Quality Control

3

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

SAN  
10-01-09

3

Packaging

**Work Order ID 53220**

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Page 2

Item ID: D3832-5

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Lid)

Start Date: 27/10/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/01/06

BT 10-1-04

(3)

# Picklist Print

October 27, 2009 9:58:42 AM

Page 1

Work Order ID: 53220

Parent Item: D3832-5RevA

Parent Item Name: Mesh (Lid)

Comments:

Start Date: 27/10/2009

Required Date: 02/11/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	476.5700	18.3240			
Expanded Metal Flat SS												

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

476.5700065

110134

3.4

111630

5.85

111956

0.000017

112147

8.29428947

112311

28.9205

112707

110.1052

112949

320

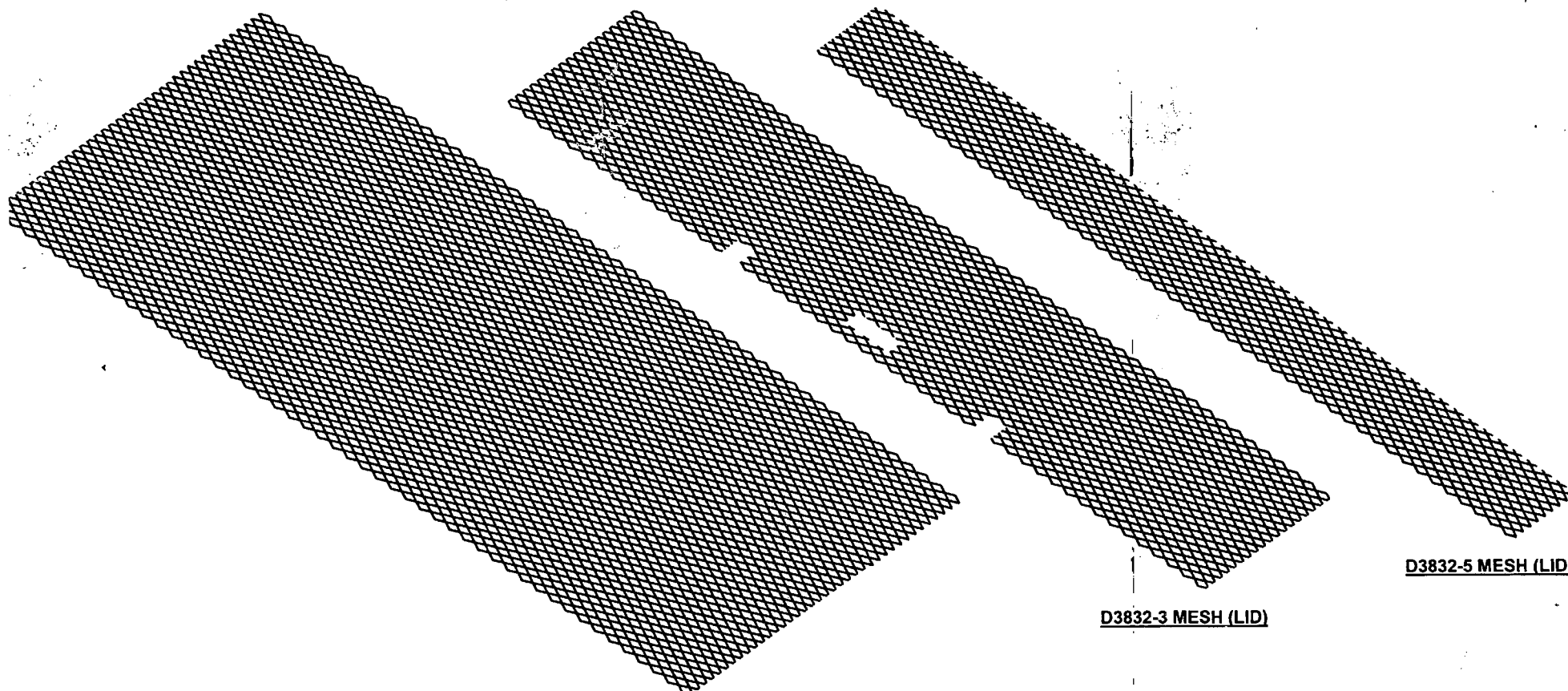
SAD

09-12-30

~~18.3240~~

18.3240

6.108



**D3832-1 MESH (BASE)**

**D3832-3 MESH (LID)**

**D3832-5 MESH (LID)**

**RELEASED**  
06/11/18/WP

- NOTES:**
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. 33220

09-10-27

A		NEW ISSUE		MB	08.09.30
REV.		DESCRIPTION		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN				SHEET 1 OF 3	
CHECKED		DRAWING NO. <b>D3832</b>		SCALE	
MFG. APPR.		TITLE <b>MESH</b>		NTS	
APPROVED		DATE <b>08.09.30</b>		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
DE APPR.		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

8

7

6

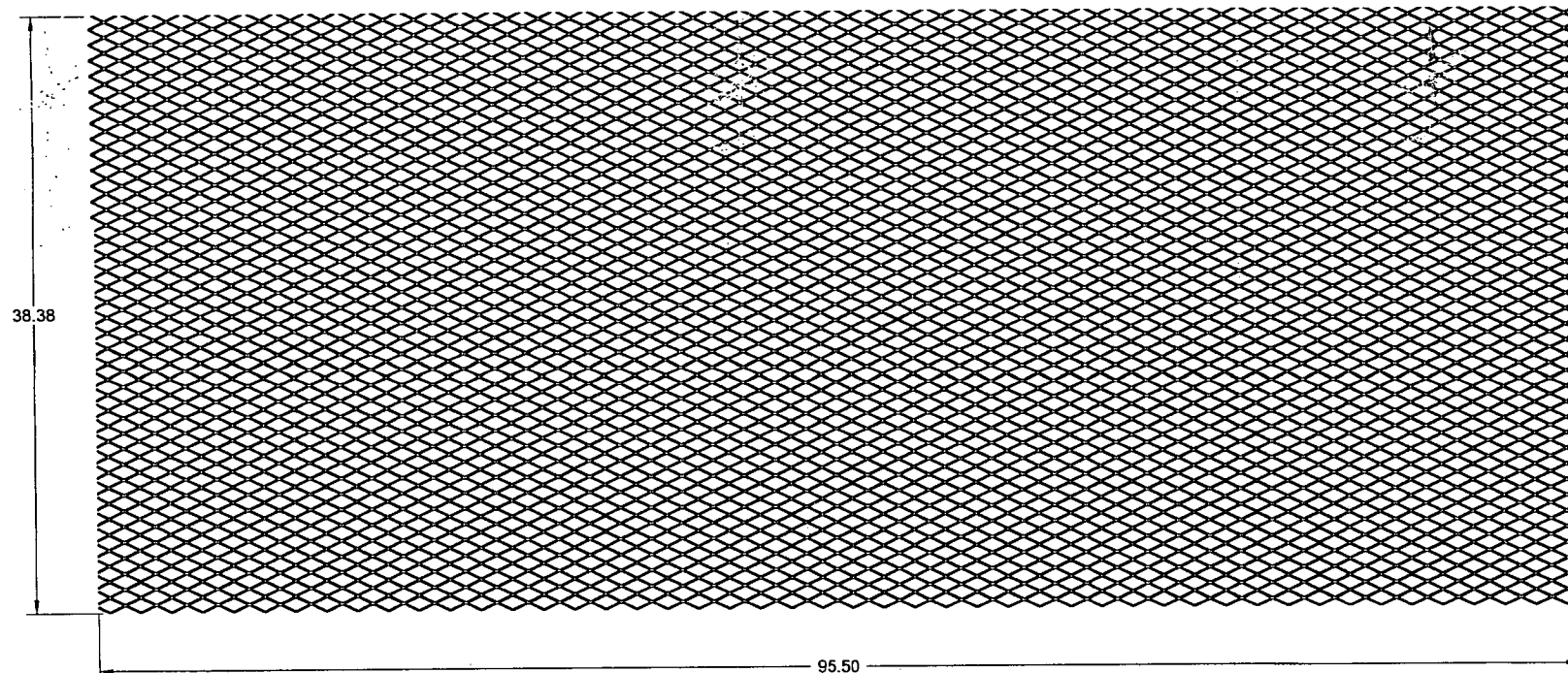
5

4

3

2

1



**D3832-1 MESH (BASE)**

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WORK ORDER  
NO 53220

**RELEASED**  
05/11/18

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	MJS	DRAWING NO. D3832	REV. A
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
DATE	08.09.30	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

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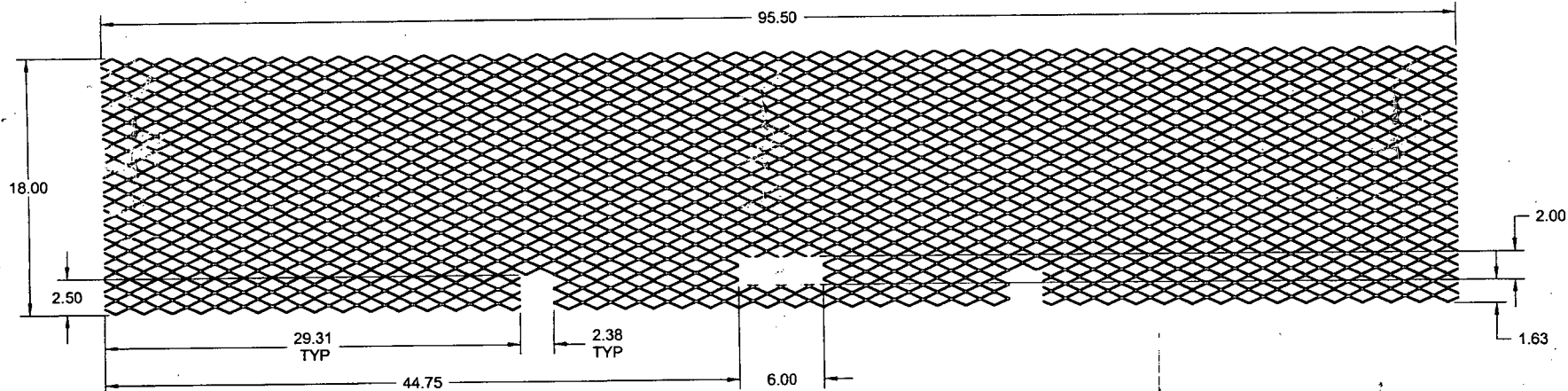
5

4

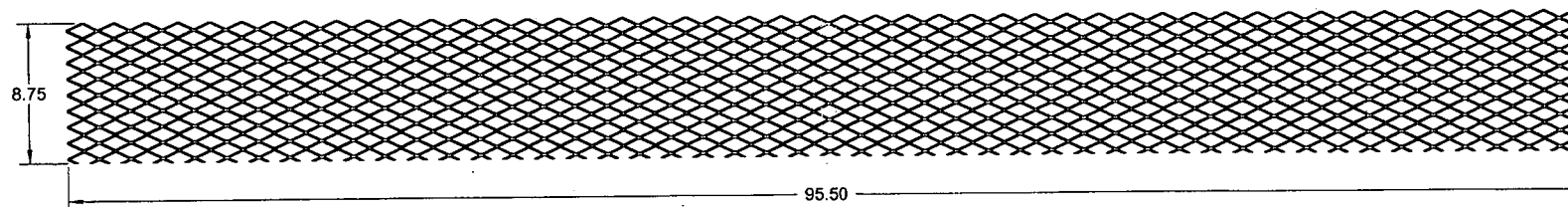
3

2

1



**D3832-3 MESH (LID)**



**D3832-5 MESH (LID)**

**RELEASED**  
*01/11/08*

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 WORK ORDER

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CHECKED		DRAWING NO. <b>D3832</b>	REV. A
MFG. APPR.		TITLE <b>MESH</b>	SHEET 3 OF 3
DE APPR.		SCALE	NTS
DATE	<b>08.09.30</b>	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

SNO **53920**